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D350-591-214
Job Sheet 196465

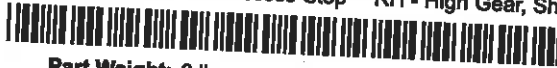


Split
3

Part No: D350-591-214

Job Qty: 4 pcs

Part Name: Hell-Access-Step™ RH - High Gear, Short Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/13/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 7/29/19

Description:

Note: DWG REV H IPP Rev:B 05.10.14 Modified step 10 KJ/EC IPP Rev:C 06-06-19 Added D2732-030 AS PER
DSI9294 JLM IPP Rev:C 06-06-27 Revised as per DSI9340 JLM IPP Rev:D 10.11.15 update qty on AN4-11A
DD ver:EC IPP REV:E 14.12.17 ADD DSI9712-011 DD VERF:JLM IPP REV:F 16.03.16 IIN REV:H DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Packaging 1 - Pick Kit	4 pcs		7/29/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	JUL 29 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

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Container No: S201519
Part: D350-591-214
Job No: 196465
Serial No/Batch: S201519
Revision:
Inspector:
Exp Date:
Instructions: TC STC SH92 - 6 Issue 1 Dec FAAs STC SH967NE



270 Packaging 1-1 - Pick Kit - B4B 4 pcs	7/29/19	0.00 0.00	Packaging 1 - 30	
			Packaging 1 - 31	
			Packaging 1 - 32	
			Packaging 1 - 33	
			Packaging 1 - 34	
			Packaging 1 - 35	
			Packaging 1 - 36	
			Packaging 1 - 1 - B4B	
			Packaging 1 - 2 - B4B	
			Packaging 1 - 3 - B4B	
			Packaging 1 - 4 - B4B	
			Packaging 1 - 5 - B4B	
			Packaging 1 - 6 - B4B	
			Packaging 1 - 7 - B4B	
			Packaging 1 - 8 - B4B	
			Packaging 1 - 9 - B4B	
			Packaging 1 - 10 - B4B	
280 QC 4 4 pcs	7/29/19	0.00 0.00	Packaging 1 - 11 - B4B	
			Packaging 1 - 12 - B4B	
			Packaging 1 - 13 - B4B	
			Packaging 1 - 14 - B4B	
			Packaging 1 - 15 - B4B	
			Packaging 1 - 16 - B4B	
			Packaging 1 - 17 - B4B	
			Packaging 1 - 18 - B4B	
			Packaging 1 - 19 - B4B	
			Packaging 1 - 20 - B4B	
			Packaging 1 - 21 - B4B	
			Packaging 1 - 22 - B4B	
			Packaging 1 - 23 - B4B	
			Packaging 1 - 24 - B4B	
			Packaging 1 - 25 - B4B	
			Packaging 1 - 26 - B4B	
			Packaging 1 - 27 - B4B	
290 Packaging 3-1 - Stock - B4B 4 pcs	7/29/19	0.00 0.00	Packaging 1 - 28 - B4B	
			Packaging 1 - 29 - B4B	
			Packaging 1 - 30 - B4B	
			Packaging 1 - 31 - B4B	
			Packaging 1 - 32 - B4B	
			Packaging 1 - 33 - B4B	
			Packaging 1 - 34 - B4B	
			Packaging 1 - 35 - B4B	
			Packaging 1 - 36 - B4B	
			QC 4 - 28	
			QC 4 - 58	
			QC 4 - 69	
			QC 4 - 9	
			QC 4 - 46	
			QC 4 - 68	
			QC 4 - 72	
			QC 4 - 74	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	

				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
295 DC - 1 - B4B	4 pcs	7/29/19	0.00 0.00	DC - 1 - B4B	DATE
				DC - 2 - B4B	21
300 QC 21 - FG	4 pcs	7/29/19	0.00 0.00	QC 21 - FG - 21	21 JUL 3 1 2019
				QC 21 - FG - 70	DATE
				QC 21 - FG - 53	21 JUL 3 1 2019

Part Op 280 - (QC4- 100% inspect kits for completeness)

Descriptions: 290 - Identify and pack for shipping as per PPP D350-591-214 Location:FG039

295 - Photocopy bluefile and type labels as per PPP D350-591-214 CHG005

300 - QC21- Final Inspection - Work Order Release

9-88

011/33

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	8 Ea (2 ea)	90-Packaging 1 - Pick Kit	5158559
AN4-15A	Bolt	16 Ea (4 ea)	90-Packaging 1 - Pick Kit	5175416
AN5-36A	Bolt	8 Ea (2 ea)	90-Packaging 1 - Pick Kit	5158937
D2230-3	Mounting Lug	8 pcs (2 ea)	90-Packaging 1 - Pick Kit	5176022
D3318	Bushing	8 pcs (2 ea)	90-Packaging 1 - Pick Kit	5181321
D2232-030	Rubber Cushion - 3"	16 pcs (4 ea)	90-Packaging 1 - Pick Kit	5198520
D3338-1	Mounting Lug	8 pcs (2 ea)	90-Packaging 1 - Pick Kit	5150055
D3338-1	Mounting Lug	4 pcs (1 ea)	90-Packaging 1 - Pick Kit	5176031
MS21042L3	Nut	8 Ea (2 ea)	90-Packaging 1 - Pick Kit	5149299
MS21042L4	Nut	24 Ea (6 ea)	90-Packaging 1 - Pick Kit	5178112
MS21042L5	Nut	8 Ea (2 ea)	90-Packaging 1 - Pick Kit	5166979
NAS1149D0363J	Washer	16 Ea (4 ea)	90-Packaging 1 - Pick Kit	5126515
NAS1149D0363J	Washer	28 Ea (12 ea)	90-Packaging 1 - Pick Kit	5198113
NAS1149D0363J	Washer	16 Ea (4 ea)	90-Packaging 1 - Pick Kit	5174288
AN4-16A	Bolt	16 Ea (4 ea)	90-Packaging 1 - Pick Kit	5180311
D3078-042	Step Assembly, Hi Short RH	4 pcs (1 ea)	270-Packaging 1-1 - Pick Kit - B4B	520120X

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Packaging 1 - Pick Kit	AN3-35A	8	402	0
	AN4-15A	16	256	0
	AN4-16A	16	503	0
	AN5-36A	8	130	0
	D2230-3	8	393	0
	D2618	8	114	0
	D2732-030	16	402	0
	D3235-1	8	365	0
	D3338-1	4	126	0
	MS21042L3	8	1,635	0
	MS21042L4	24	1,812	0
	MS21042L5	8	609	0
	NAS1149D0363J	16	1,203	0
	NAS1149D0463J	48	2,872	0
	NAS1149D0563J	16	2,624	0
270-Packaging 1-1 - Pick Kit - B4B	D3078-042	4	4	0
Part Specifications				
Specifications could not be found.				

Plex 6/13/19 11:27 AM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS															
		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality									
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (Q51042)													
Description Work Order Deviation				Disposition															
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY															
				Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: _____				Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function				Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up				Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			
				Completed By				Lead hand / Supervisor				QC / QA Coordinator							

Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X						D350-591-213	<i>Hel-Access-Step™</i> , Short Step – High Skid, LH
	X					D350-591-214	<i>Hel-Access-Step™</i> , Short Step – High Skid, RH
		X				D350-591-215	<i>Hel-Access-Step™</i> , Short Step – Low Skid, LH
			X			D350-591-216	<i>Hel-Access-Step™</i> , Short Step – Low Skid, RH
				X		D350-591-311	<i>Hel-Access-Step™</i> , Long Step – High Skid, LH
					X	D350-591-312	<i>Hel-Access-Step™</i> , Long Step – High Skid, RH
1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
				1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
					1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
2	2	2	2	4	4	D2230-8	MOUNTING LUG
2	2	2	2	2	2	D2618	BUSHING
4	4	4	4			D2732-800	CUSHION
				2	2	D2856-400-720	ABRASION STRIP
2	2	2	2	2	2	D3235-1	MOUNTING LUG
				1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	AN3-35A	BOLT
				8	8	AN4-13A	BOLT
4	4	4	4			AN4-15A	BOLT
2	2	2	2	2	2	AN5-38A	BOLT
4	4	4	4	4	4	NAS1149D03500	WASHER (AN960JD10)
12	12	12	12	16	16	NAS1149D034000	WASHER (AN960JD416)
4	4	4	4	4	4	NAS1149D035001	WASHER (AN960JD516)
2	2	2	2	2	2	MS21042L3	NUT
6	6	6	6	8	8	MS21042L1	NUT
2	2	2	2	2	2	MS21042L5	NUT
				1	1	*DSI 9410-011	STEP MODIFICATION KIT

*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 15 for installation of the DSI 9410-011 Kit.

Change Record

PAGE 1 OF 1

Part Number: D350-591-213/-213GB/-214/-214GB

Description: HELI-ACCESS STEP, HIGH SKID, SHORT STEP, LH/RH

[illegible]